

AMENDMENTS TO THE SPECIFICATION

Please amend paragraph [0049] as shown below:

[0049]

The amount of a coated layer existing on a film after drawing and drying is preferably ~~0.001~~ ~~0.002~~ to 0.5 g/m², and more preferably 0.002 to 0.2 g/m². An amount not more than ~~0.001~~ ~~0.002~~ g/m² increases frictional resistance. An amount exceeding 0.5 g/m² causes lowering of transparency of a film, and furthermore generates abrasion wastes in process due to rubbing against each other between rolls etc. and a laminated surface.

Description will, hereinafter, be given for a tubing processing. Tubing processing is performed when manufacturing a label from the heat shrinkable polyester film of the present invention, and in this processing, adhesion is usually performed using solvents in many cases. Therefore, the film may preferably be adhered together, when a solvent, such as 1,3-dioxolane, or tetrahydrofuran, is applied onto one surface of the film, and another surface of the film is bonded with pressure to the applied surface. When the adhesive strength is unsatisfactory, possible separation of label bonded portion may occur, in heat shrinking and wrapping of the label or in beverage bottle handling.